

COLD-FLEX

(ENG) Instructions COLD-FLEX 5,0 mm screwed fittings.

Cut the tube to the required length from the coil, using the special COLD-FLEX cutting tool or a Stanley knife. Apply a little refrigerant oil to the outer surface of the hose and push the long nut about 19 mm onto the tube. If necessary screw this long nut (left-hand!) onto the tube and apply 11 full turns. Next hold the nut in a vice with the inlet facing upwards.

Straight connector: slide the brass nut onto the steel nipple and tightly screw the 1/4" or 3/8" flare plug into the brass flare nut.

Angle connector 1/4" and 3/8" flare: apply the tool with UNF thread to hold the nut. This tool comes with every pack of fittings.

Apply a little refrigerant oil to the threaded steel nipple and manually screw it into the long nut. By applying the suitable tool, fully screw the nipple into the long nut. After screwing the nipple fully down to end of the thread, a further full turn should be made slowly to complete the connection. Do not apply excessive force. In order to stop the hose from being pushed out of the aluminium nut, it may initially be required to fix it manually while screwing the fitting down.

COLD-FLEX should only be worked on by qualified refrigeration engineers.

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